

DIY Guide to installing an A.R.C. Fence



Installing your own fence is easy if you follow these simple instructions

The Location

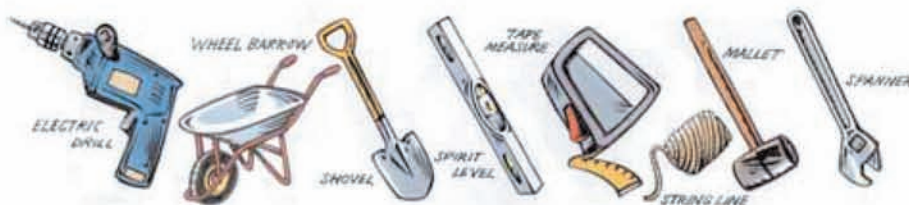


The first thing you should do is check the location of underground services (gas, water, telephone and electricity) so you won't run into difficulties when you're installing your new fence.

You should also check with your local planning authority to make sure your new fence will meet regulations.

The Tools

These are the basic tools you'll need to get you going. Some careful planning, a little elbow grease and you're away:



The Materials

We will supply you with all the fence components and fixtures you will need, but you should also have some other basic materials on hand:



Installing the fence

1. Measure and Dig

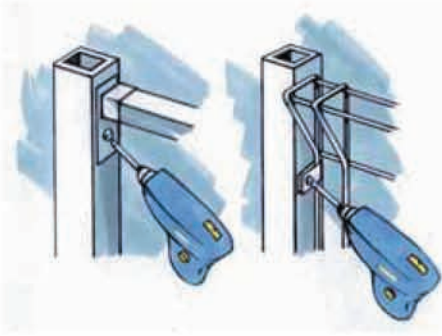
Once you have decided where the fence will go, mark out the position of the gate. This will tell you where to dig the post holes - they should be approximately 600mm deep and 200mm across.

TRADE TIPS

- It's easier if you work from the high ground, down the slope.
- Use a spacer (or panel) to show you where to dig the post holes.



2. Posts and Panels



First, lay the panels and posts out along the fence line. Work outwards from the gate post and be careful to keep approximately 75mm ground clearance under the panels. Tek screw the panel with the fittings to the post.

For wire-based fencing use U-Clips.

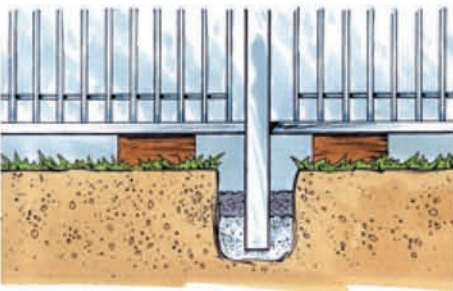
Alternatively, when installing tubular fencing use the L-Clips supplied or use rail bracket fittings for the top and bottom rails.

TRADE TIPS

- Prop panels with timber props to keep the fence in position while you work.
- Use packers under the panels to support the posts and panels and give the necessary ground clearance.
- Be sure to check line and level as you go.
- Drive the tek screws firmly and lock them fully home when the posts are set into their footings.
- On sloping ground you will need to evenly step the panels. Make sure you work out the steps before fastening the panels to the posts.
- For tubular fencing, it is best to install the posts first and let the concrete set. Panels can then be installed on the following day.



3. Mix and Pour



Secure the posts into position by filling the hole with wet concrete mix to a depth of 600mm. Then tighten all the tek screws firmly, checking line and level as you go.

TRADE TIPS

- If you prefer to have top soil at the base of the post, fill the holes with wet concrete to a depth of 550mm or 50mm below the surface of the ground. Ensure you compact the soil well. Alternatively, fill the hole completely with wet concrete mix to a depth of 600mm.
- Clean excess concrete from posts and panels with a soft wet rag.
- Make sure you don't disturb the fence for at least 24 hours after the concrete has been poured.

4. Topping off the Job



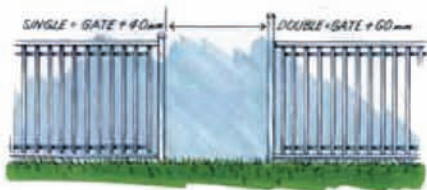
Once the concrete has set and the fence posts are firm, attach the post caps with a soft mallet. Remove all props and unwanted materials, then backfill around the posts with garden top soil.

TRADE TIPS

- You'll extend the life of your new fence if you wash off the grit and grime regularly. This is particularly important if your fence is near water or exposed to salt air.
- If the protective surface coat gets chipped or damaged, clean the affected area, prime the surface and apply two coats of touch-up paint.

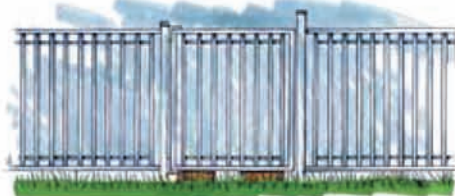
Installing a garden gate

1. Getting Started

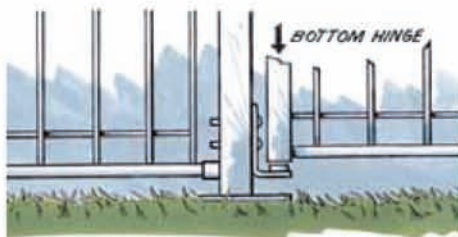


The first thing you should do is determine which way you want the gate to open. For boundary fences, the gate should open in towards the property.

2. Hinge Set Up



Insert the hinge bush into the gate frame, then set the spacers into position so they can support the gate and provide ground clearance. Next, slide the hinge brackets into the hinge bushes and mark the locating hold position onto the gate post. Now remove the gate and drill holes to match the bolts provided. Finally, locate the hinge brackets into position.



TRADE TIPS

- Make sure you keep the top of the gate frame level with the top of the adjoining fence panels.
- The vertical wires of the gate should face the outside of the fence.
- Fix the top hinge firmly but leave the bottom hinge loose until the gate is installed.
- The hinge with the fixed pin should be used at the top of the post and slotted into one at the bottom.
- Alternatively, you may prefer to use butt hinges instead of hinge bushes and brackets.

3. Gate Set Up

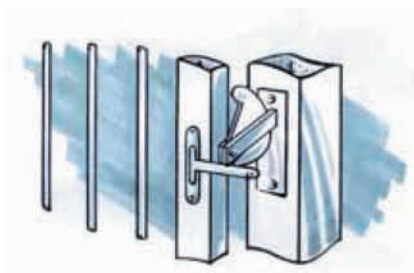


Slide the gate onto the lower hinge and drop the top hinge into the gate frame. Now tighten the bolts and check the gate opening action.

TRADE TIPS

- Make sure the gate opens fully on sloping ground.
- Adjust horizontal movement of the bottom pin to make the gap even between the gate and the post on the closing side of the gate.

4. Gate Catch Set Up



Firstly, position the 'D' latch on the post with tek screws so it will be aligned with the striker bar when the gate is closed. Then fix the striker bar to the vertical gate frame and check for smooth operation.

TRADE TIPS

- Set 'D' latch height to match your personal requirements.
- Don't fully tighten the tek screws on the striker until the gate operates smoothly.
- If you have both the single and double gate, the bent striker is for the single gate and the straight striker is for the double gate.

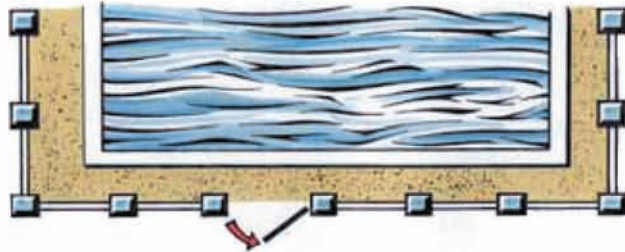
Installing a pool gate

1. Safety Pool Gates

Self-closing A.R.C. safety gates are designed specifically for pool fences (refer to our A.R.C. Fencing your Pool brochure for more information).

2. Which way?

Regulations require that pool gates be installed to open away from the pool, so that young children will push the gate shut rather than open when trying to gain access.



3. Positioning the Gate

Dig holes for the posts and a trench for the bottom locating rail. To maintain spacing, you may also wish to use a top locating rail. Position the gate unit to match the above ground reference heights. Then prop and check the line and level.



TRADE TIPS

- It's easier to install the gate at the same time as the fence panels.
- Leave the bottom locating rail on to maintain post spacing, particularly in expansive soils that may move over time.

4. Setting the Gate

Re-check the line and level of the posts and pour wet concrete mix into the post holes to finish.



TRADE TIPS

- You will use less concrete if you backfill the bottom rail trench with soil.
- If you prefer to have top soil at the base of the post, fill the holes with wet concrete mix to a depth of 550mm or 50mm below the surface of the ground. Ensure you compact the soil well. Alternatively, fill the hole completely with wet concrete mix to a depth of 600mm.

5. Cleaning Up

24 hours after you have poured the concrete you are ready to remove the top locating rail and/or any protective packaging. Check the instructions on the gate for spring adjustment and maintenance instructions.



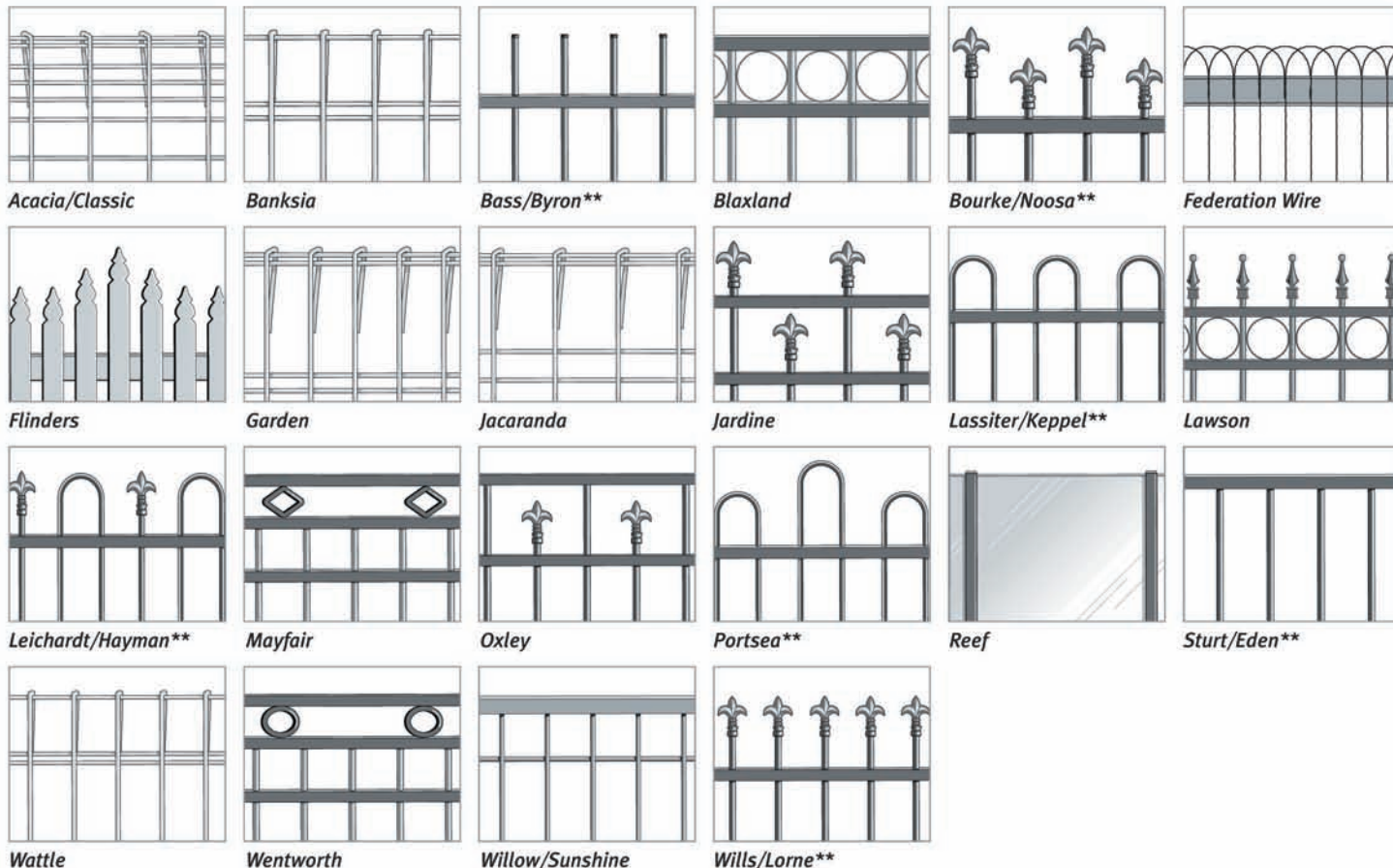


For absolute peace of mind, contact A.R.C. Fences on **13 15 57** to discuss your requirements or request any of our brochures:

Fencing your Pool, Fencing your Home, Step by Step Guide to choosing an A.R.C. Fence.

Alternatively log onto www.arcfences.com.au

The complete range of A.R.C garden and pool fencing



The above styles come in a range of heights and lengths. For the exact sizes available in your state, contact A.R.C. Fences on 13 15 57.

**Refers to styles available in aluminium.



White Cream Green Charcoal Claret Black Blue

These colours are a sample only. A.R.C. Fences has a full range of decorative colours available. Conditions do apply for non-standard colours.



Fence Maintenance In order to keep your A.R.C. Fence looking good for years to come, follow these maintenance steps:

- Weekly brushing or hosing (using a pressure nozzle fitted to your garden hose) to remove any built up dirt, cobwebs or salt deposits.
- Bi-annual wash-down with warm water and a mild detergent. The frequency of the maintenance steps must be increased if your A.R.C. Fence is installed within 1500 metres of marine locations.

A.R.C. Fence Warranty - Terms and Conditions: *In addition to governing statutes, Smorgon Steel Reinforcing warrants that the STRUCTURE of A.R.C. Fences, gates and panel products sold to its customers will be free from manufacturing defects. The warranty is given subject to the following limitations: A. For Product Hot Dipped Galvanised After Manufacture: The warranty is given for a period of 5 years. The warranty does not apply if fencing is used within 1500 metres of a marine location. The warranty applies only if the maintenance procedures outlined in this brochure are adhered to. Proof of purchase will be required prior to admission of any warranty claim. Use of heavy cleaners, such as brick acids, will void the warranty. Smorgon Steel Reinforcing may repair or replace defective products at its absolute discretion. B. For Product Pre Galvanised: The warranty is given for a period of 3 years. The warranty does not apply if fencing is used within 1500 metres of a marine location. The warranty applies only if the maintenance procedures outlined in this brochure are adhered to. Proof of purchase will be required prior to admission of any warranty claim. Use of heavy cleaners, such as brick acids, will void the warranty. Smorgon Steel Reinforcing may repair or replace defective products in its absolute discretion. Powder-coated decorative finishes enhance the appearance of your A.R.C. Fence and are not covered by this warranty as their quality depends on numerous factors outside the control of Smorgon Steel Reinforcing. This warranty only applies to products installed in accordance with the manufacturers recommendations. In the event of a warranty enquiry, contact the place of purchase or Smorgon Steel Reinforcing.

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